



DURACO DIRECT TRANSIT PACKAGING TAPE SOLUTIONS



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4500 SERIES BOX CLOSURE TAPES

- ✓ CORRUGATED BOXES
- ✓ OVERNIGHT MAILERS
- ✓ MEDICAL TEST KITS
- ✓ FOOD DELIVERY PAPER BAGS

QUICK SECURE BONDING

4582 DRY EDGE & FINGER LIFT

A general purpose, double-coated e-commerce/DTC package sealing tape that provides a permanent closure on corrugated boxes, paper bags, and mailers. High performance adhesive system offers high initial tack and excellent peel performance. Liner available in dry edge and finger lift constructions for easy removal.

- Adhesive: Rubber-based permanent on both sides of PET film carrier
- Application Temperature: 65°F to 100°F
- Service Temperature: 0°F to 158°F
- Customizable with personalized messaging or graphic on liner

4581 DRY EDGE & FINGER LIFT

A high performance, double-coated e-commerce/DTC package sealing tape that provides a permanent closure on corrugated boxes or paper bags and mailers. The liner side has an increased adhesive coat weight that offers aggressive tack and excellent peel performance. Liner available in dry edge and finger lift constructions for easy removal.

- Adhesive: Rubber-based permanent on both sides of PET film carrier
- Application Temperature: 50°F to 100°F
- Service Temperature: 0°F to 158°F
- Classifications: FDA Regulation 175.105 for indirect food contact

TRANSIT PACKAGING SOLUTIONS

4181 FINGER LIFT

A permanent/removable double coated tape with a PET film carrier designed for resealable transit applications. The blue printed release liner overlaps at each edge to give a “finger-lift” performance for fast and easy liner removal.

- Adhesive: Hot melt rubber-based, permanent on exposed side; water-based acrylic, removable on liner side
- Application Temperature: 50°F to 122°F
- Service Temperature: 0°F to 160°F
- Classifications: FDA Regulation 175.105 for indirect food contact

2811 FINGER LIFT

Eco-friendly tissue supported tape engineered with high performance permanent hot-melt adhesive designed for demanding substrates.

- Adhesive: Hot melt rubber-based permanent
- Application Temperature: 41°F to 122°F
- Service Temperature: -4°F to 149°F
- Classifications: FDA Regulation 175.105 for indirect food contact



4481 FINGER LIFT

A general-purpose, double-coated PET film tape ideal for permanently bonding corrugated overnight boxes, paper, and card stock. Features a heavier adhesive coat weight on the liner side for excellent initial tack and strong peel performance. Available with an easy release finger lift liner.

- Adhesive: Hot melt rubber-based permanent
- Application Temperature: 65°F to 100°F
- Service Temperature: -10°F to 158°F
- Classifications: FDA Regulation 175.105 for indirect food contact

DURACO RED & TEAR TAPE

The Duraco Specialty Materials Advantage:

Experienced • Integrated Turnkey Partner • Rapid Turnaround • Proven Quality

DURACO RED FINGER LIFT

An 8mil thick high performance double sided film supported tape with red MOPP finger lift liner. Aggressive acrylic adhesive for permanent bond to difficult substrates.

- Adhesive: Acrylic
- Application Temperature: 65°F to 100°F
- Service Temperature: -14°F to 300°F



TEAR TAPE

A water-based PSA for fast, quick, and easy opening of corrugated boxes and paper mailers.

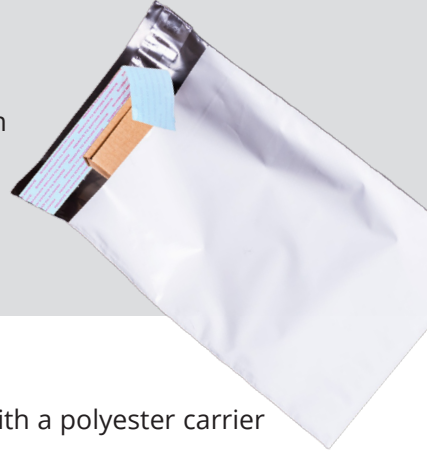
- Adhesive: Water-based pressure sensitive
- Application Temperature: 50°F to 122°F
- Service Temperature: -10°F to 158°F

HKC PORTFOLIO

HKC67

A general-purpose, permanent double-coated tape for absolute closure on all film materials, such as bags, courier, or mailers envelopes. Featuring a film release liner that is easily cut with a hot wire or hot knife and is designed to tear films up to 3mils thick. Available in dry edge construction.

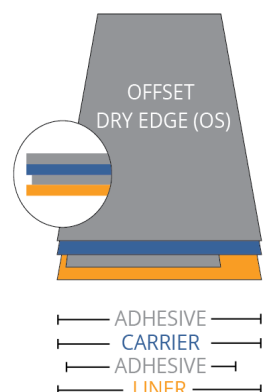
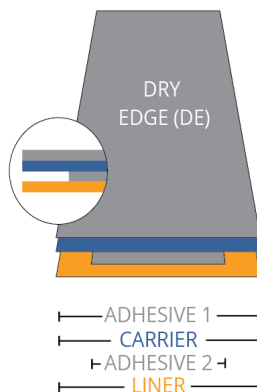
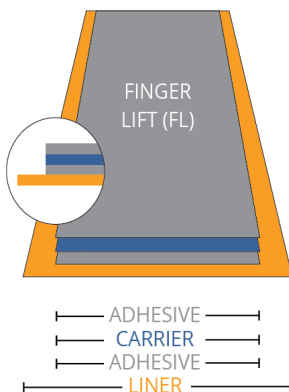
- Adhesive: Rubber-based permanent
- Release liner: 1.8mil white polypropylene (BOPP) film
- Liner side adhesion: 92.0 oz./in
- Exposed side adhesion: 71.0 oz./in
- Carrier: 0.48mil clear polyester



HKC65

A high performance double-coated permanent tape with a polyester carrier and white BOPP release liner. Performs excellently as a bag enclosure tape and bonds plastic courier and mailer envelopes. Designed to tear films 3mils thick and above.

- Adhesive: Rubber-based permanent
- Release liner: 1.8mil white polypropylene (BOPP) film
- Liner side adhesion: 123.0 oz./in
- Exposed side adhesion: 71.0 oz./in
- Carrier: 0.48mil clear polyester



HKC PORTFOLIO

HKC91

A double-coated tape with a resealable adhesive on one side and aggressive permanent adhesive on the other. Excellent resealable adhesive system with easy smooth release from film surfaces. Available in finger lift or dry edge construction. Release liner may be white, clear, or printed.

- Adhesive: Rubber-based hot melt resealable on one side, permanent on the other
- Release liner: 1.8mil white polypropylene (BOPP) film
- Liner side adhesion: 21.0 oz./in
- Exposed side adhesion: 71.0 oz./in
- Carrier: 0.48mil clear polyester

HKC93

A double-coated high/low tape with a resealable adhesive on one side and aggressive permanent adhesive on the other. This tape is available in true dry edge (TDE) construction and is suitable for low temperature applications. It is available with either a clear or printed release liner.

- Adhesive: Rubber-based hot melt resealable on one side, permanent on the other
- Release liner: 1.8mil white polypropylene (BOPP) film
- Liner side adhesion: 1.2-6 oz./in
- Exposed side adhesion: 71.0 oz./in
- Carrier: 0.48mil clear polyester



ASK ABOUT
CUSTOM PRINTED
RELEASE LINERS

DF SERIES

DF55

A general purpose permanent double-coated tape with a polyester carrier and paper release liner. Adhesive formulated for immediate permanent bonding and is ideal for use on corrugate, board, and card stock applications. Available in finger lift or dry edge construction.

- Adhesive: Rubber-based hot melt
- Release liner: 42# printed red SCK paper
- Liner side adhesion: 92.0 oz./in
- Exposed side adhesion: 71.0 oz./in
- Carrier: 0.48mil clear polyester



DF65

A high performance double-coated permanent tape with a polyester carrier and paper release liner. Formulated to offer superior, immediate bonding to corrugate, board, and card stock. Adhesive is designed to bond to low energy surfaces such as polypropylene and polyethylene. Available in finger lift or dry edge construction.

- Adhesive: Rubber-based permanent
- Release liner: 42# printed red SCK paper
- Liner side adhesion: 123.0 oz./in
- Exposed side adhesion: 71.0 oz./in
- Carrier: 0.48mil clear polyester



TRANSFER TAPES

PT771

Economical general purpose permanent unsupported adhesive transfer tape with tinted blue polyester release liner. This aggressive tape is ideal for permanently sealing thin paper or plastic bags and/or envelopes. This tape will tear or distort films up to 2-3mils in thickness and features a liner that is hot knife cuttable.

- Adhesive: Rubber-based hot melt
- Release liner: 1.42mil polyester film tinted blue
- Adhesion: 92 oz./in

PT777

General purpose permanent unsupported adhesive transfer tape with tinted blue polyester release liner. More aggressive than PT771 for permanent sealing of thicker walled plastic bags, envelopes, and some corrugated boxes and card stock. This tape will tear or distort films up to 3mils in thickness and offers a liner that is hot knife cuttable.

- Adhesive: Rubber-based hot melt
- Release liner: 1.42mil polyester film tinted blue
- Adhesion: 123 oz./in



TRANSFER TAPES

PT774

High performance permanent unsupported adhesive transfer tape with tinted blue polyester release liner. More aggressive than PT777 and features superior bonding properties for heavier walled plastic bags, envelopes, and some corrugated boxes and card stock. This tape will tear or distort films greater than 3mils in thickness and offers a liner that is hot knife cuttable.

- Adhesive: Rubber-based hot melt
- Release liner: 1.42mil polyester film tinted blue
- Adhesion: 143 oz./in

1531

An unsupported adhesive tape with a hot melt rubber-based adhesive, supplied with a red-printed two-sided silicone liner with a finger lift edge for easy liner removal. Industry standard for continuous stationary and business form applications.

- Adhesive: Rubber-based hot melt
- Release liner: Silicone-coated paper
- Application Temperature: 35°F to 122°F
- Service Temperature: 0°F to 160°F



FILM RELEASE LINERS

PET901 MET

A metalized polyester film release liner providing excellent smooth release. Compatible with a wide variety of adhesives. The metalized base film provides anti-static properties to eliminate the inherent static cling of many plastic films. Offers the highest temperature resistance and highest strength of all plastic film release liners.

- Release liner: 1.0mil polyester metallized film
- Coating: Coated on metallized side with easy release coating

PET901 (CLEAR OR WHITE)

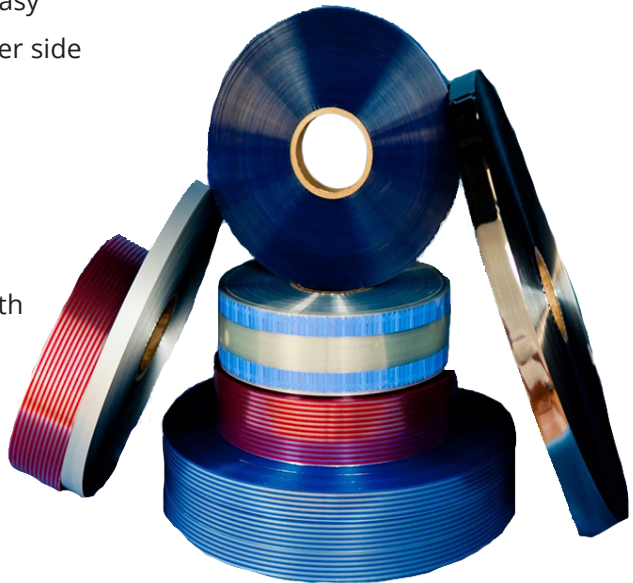
A clear or white polyester film coated on one side with easy release silicone and printed on the other side with the words, "Remove Liner to Expose Adhesive." Provides smooth release and is compatible with a variety of adhesives. Features the highest temperature resistance and highest strength of all plastic film release liners. Available with custom printed messaging and colors.

- Release liner: 1.0mil clear polyester film
- Coating: Coated on one side with easy release silicone, printed on the other side

PP701.2 MET BOPP

A clear printed metalized silicone coated anti-static film. Provides smooth release and is compatible with a wide variety of adhesives.

- Release liner: 1.18mil metallized polypropylene film
- Coating: Coated on one side with easy release silicone



PAPER RELEASE LINERS

42# PAPER LINER

A 42# paper liner coated on one side with easy release silicone. This liner is compatible with a wide variety of adhesives and is offered with standard printing ("Remove Liner to Expose Adhesive") or custom printing.

- Release liner: 42# bleached SCK paper
- Coating: Coated on one side with easy release silicone

53# PAPER LINER

A 53# paper liner coated on one side with easy release silicone. This liner is compatible with a wide variety of adhesives and is offered with standard printing ("Remove Liner to Expose Adhesive") or custom printing (available in a variety of colors).

- Release liner: 53# bleached SCK paper
- Coating: Coated on one side with easy release silicone



HDPE RELEASE LINERS

HDPE NATURAL

Polyethylene release liner 2mil HDPE film coated on one side with easy release silicone coating. Compatible with a wide range of adhesives and available with standard or custom printing.

- Release liner: 2.0mil HDPE film
- Coating: Coated on one side with easy release coating

HDPE WHITE

White polyethylene release liner 2mil HDPE film coated on one side with easy release silicone coating. Compatible with a wide range of adhesives and available with standard or custom printing.

- Release liner: 2.0mil HDPE film
- Coating: Coated on one side with easy release coating

CUSTOMER-FOCUSED SOLUTIONS

CUSTOM SPOOLS

- Film or paper liner
- Traverse/level wound
- Long length = reduced changeover
- Facilitates automated taping processes
- Easy-release finger lift presentation
- Custom printed release liner options


SPOOL UNWINDER DEVICE

Featuring non-powered spool unwind with tension control for traverse wound spooled double coated tapes in a fixed straight line for the next process. Ideal for customers who are not set up to unwind spools.

- Designed for excellent performance with spools up to 4-7 times longer than rolls
- Smoothly installs into most production lines, easily attaching to machines for streamlined use
- Dancer roller/tension controller for adjustable tension
- Accommodates a variety of spool sizes, from 0.5" to 1" wide and 12,000' up to 40,000' in length
- Suited for continuous or stop-and-go production



GOING ABOVE AND BEYOND TOGETHER

	Adhesive	Release Liner
DURACO RED	Acrylic permanent/permanent	MOPP film
4582	Rubber-based permanent/permanent	Polyester film
HKC67	Rubber-based permanent/permanent	White BOPP film
HKC65	Rubber-based permanent/permanent	White BOPP film
PT771	Rubber-based permanent/permanent	Tinted blue polyester film
PT777	Rubber-based permanent/permanent	Tinted blue polyester film
PT774	Rubber-based permanent/permanent	Tinted blue polyester film
1531	Rubber-based permanent/permanent	Silicone-coated paper
4581	Rubber-based permanent/permanent	Silicone-coated paper
2811	Rubber-based permanent/permanent	Silicone-coated paper
4481	Rubber-based permanent/permanent	Silicone-coated paper
DF55	Rubber-based permanent/permanent	42# SCK paper
DF65	Rubber-based permanent/permanent	42# SCK paper
HKC91	Rubber-based permanent/resealable	White BOPP film
HKC93	Rubber-based permanent/resealable	White BOPP film
4181	Rubber-based permanent/water-based acrylic removable	Silicone-coated paper
TEAR TAPE	Water-based pressure sensitive	Self-wound



TAPES DESIGNED TO ENSURE SAFE, SECURE, CUSTOMIZABLE PACKAGE DELIVERY

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**TAPE
EXPERTS**



**MADE TO
ORDER**



**RAPID
TURNAROUND**



**CUSTOM
SOLUTIONS**



**CUSTOM
CONVERTING**