



## HK65 Technical Data Sheet

## Double Coated Tape

High Performance Permanent Double Coated Tape with a polyester carrier with a White BOPP release liner

### Product Features

- Excellent High Performance Bag Enclosure Tape
- Bonds Plastic Courier And Mailer Envelopes
- Designed To Tear Films 3Mils (75Microns) Thick And Above
- \*Weights approximate due to variations in raw materials/packaging

	Overall Liner Widths Available	Adhesive Width Liner Side	Adhesive Width Exposed Side
<b>Release Liner</b>	1/2"(12mm)	1/4" (6mm)	1/2" (12mm)
<b>1.8mil (45u) White Polypropylene (BOPP) Film</b>	3/4" (19mm)	1/2" (12mm)	3/4" (19mm)
<b>Adhesive</b>	1" (25mm)	3/4" (19mm)	1" (25mm)
<b>Rubber Based Adhesive</b>	<b>Available Widths</b>	<b>Adhesive Thickness</b>	<b>Adhesive Thickness</b>
<b>Liner Side Adhesion *</b>	1/2"(12mm)	3.0mils	1.0mils
<b>123 oz./in</b>	3/4" (19mm)	3.0mils	1.0mils
<b>Exposed Side Adhesion *</b>	1" (25mm)	3.0mils	1.0mils
<b>71 oz./in</b>	<b>Diameter</b>	<b>*Weight</b>	<b>Weight per Case</b>
<b>Carrier</b>	1/2"(12mm) - 18" (457mm)	3#/roll (1.3 Kg)	48# (22 Kg)
<b>0.48 mil (12u) Clear Polyester</b>	3/4" (19mm) - 18" (457mm)	6#/roll (3.0 Kg)	48# (22 Kg)
<b>* Above Reflect Typical Values</b>	1" (25mm) - 18" (457mm)	8#/roll (4.0 Kg)	50# (23 Kg)
<b>Notes:</b>	<b>Flat Rolls Per Case</b>	<b>Spools Per Case</b>	<b>Cases per Skid (Cases / Spools)</b>
• Low Slip Or No Slip Films Are Highly Recommended	1/2" x 3,000' (915m) - 12	1/2" x 21,000' (6,400m) - 1 *Weight 23#/Spool/Case	24 / 45
• Corona Treatment On Film Surfaces Improves Adhesion Properties	3/4" x 3,000' (915m) - 8	3/4" x 15,000' (4,572m) - 1 *Weight 28#/Spool/Case	24 / 45
• Adhesives Are Compliant With FDA Regulations For Indirect Food Contact - CFR 175.105	1" x 3,000' (915m) - 6	1" x 12,000' (3,658m) - 1 *Weight 31#/Spool/Case	24 / 45